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The **BioCheck sampling valves** allow easy and safe sampling from closed systems like vessels and pipings. The most important features are the **aseptic** and the **very compact** design, so that the integration into sterile production lines and into CIP/SIP-circulations runs easily and **without any contamination**.

The valves are **dead space free** and can be cleaned in an easy way. The PTFE-bellows guarantees **hermetic** sealing against environment, which is also sealing to the product side.

#### Your advantages

**Design** Valve body made from solid bar

absolutely dead space free completely drainable very small dimensions

connections suitable for orbital

welding

Absolute hermetically sealed against

**product safety** environment

easily and thoroughly cleanable

Serviceable change of seals without special tools

maintenance less standing times

**Efficiency** long life oft he PTFE-bellows

low spare part costs

**Applications** pharmaceutical and biochemical

industry, cosmetic industry dairy and food industry

brewery, wine and beverage industry

#### **Technical Data**

Material product contact 1.4435/AISI316L

non product 1.4301/AISI304

contact

Seals PTFE-bellows PTFE-TFM 1705

optional with BAM-approval

**Temperatures** operating 121 °C

maximum temperature

temperature

sterilisation- 135 °C\* short-time

temperature (ca. 20 min)

**Pressures** closing pressure max. 8 bar

type "hand

wheel" up to 16 bar air pressure min. 6 bar

max.10bar

Surfaces product contact Ra <= 0,8 μm

optional e-polished non product Ra <=1,6 µm

contact

**Connections** vessel and piping type

Tri-Clamp-connection

NEUMO-BioControl-connection

**Types** O = lever with position "open"

S = self-closing lever P = without lever

H = manual - with hand wheel



<sup>\*</sup>dependent upon operating conditions

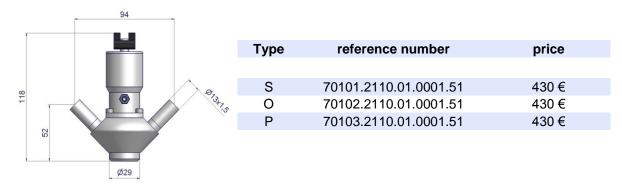




#### **BioCheck with lever**

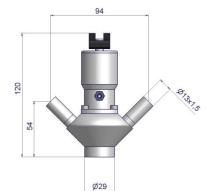
pneumatic - air to open - spring to close - for vessel

PB1.02.001-01



### **BioCheck with lever**

pneumatic - air to open - spring to close - for piping



#### PB1.02.011-01

| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| S    | 70201.2110.01.0001.51 | 430 € |
| 0    | 70201.2110.01.0001.51 | 430 € |
| Р    | 70201.2110.01.0001.51 | 430 € |

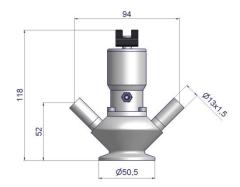




#### **BioCheck with lever**

pneumatic - air to open - spring to close - with Tri-Clamp DIN 32676

PB1.02.021-01

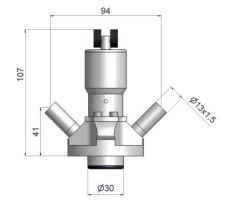


| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| S    | 70301.2110.01.0001.51 | 465 € |
| 0    | 70302.2110.01.0001.51 | 465 € |
| Р    | 70303.2110.01.0001.51 | 465 € |

### **BioCheck with lever**

pneumatic – air to open - spring to close – with BioControl-connection DN 25

PB1.02.031-01



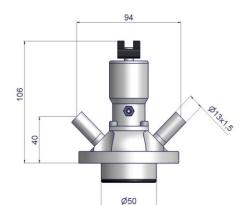
| reference number      | price  |
|-----------------------|--|
|                       |  |
| 70401.2110.01.0401.51 | 485€   |
| 70402.2110.01.0401.51 | 485 €  |
| 70403.2110.01.0401.51 | 485 €  |
|                       | 70401.2110.01.0401.51<br>70402.2110.01.0401.51 |





#### **BioCheck with lever**

pneumatic - air to open - spring to close - with BioControl-connection DN 50

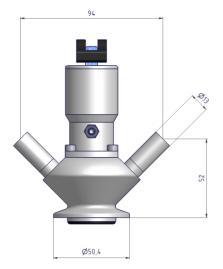


PB1.02.041-01

| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| S    | 70401.2110.01.0701.51 | 518 € |
| 0    | 70402.2110.01.0701.51 | 518 € |
| Р    | 70403.2110.01.0701.51 | 518 € |

## **BioCheck with lever**

pneumatic - air to open - spring to close - with BioConnect-connection



PB1.02.061-01

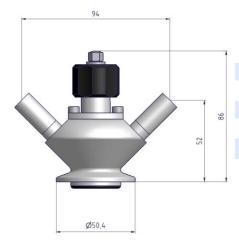
| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| S    | 70601.2110.01.0001.51 | 465 € |
| 0    | 70601.2110.01.0001.51 | 465 € |
| Р    | 70601.2110.01.0001.51 | 465 € |





### **BioCheck with hand wheel**

#### mit BioConnect-connection

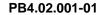


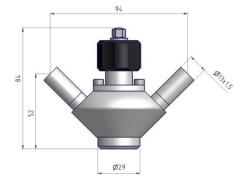
#### PB4.02.061-01

| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Н    | 70604.2110.01.0001.51 | 365 € |
|      |                       |       |

## **BioCheck with hand wheel**

#### for vessel





| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Н    | 70104.2110.01.0001.51 | 330 € |
|      |                       |       |
|      |                       |       |

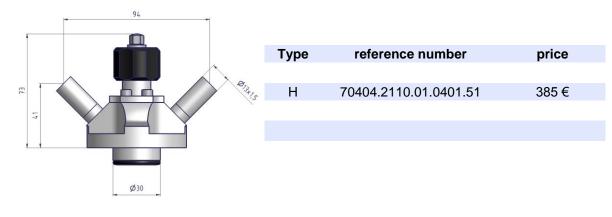




#### **BioCheck with hand wheel**

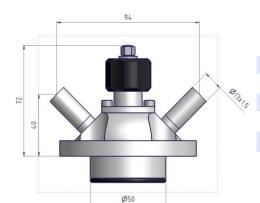
#### with BioControl-connection DN 25

PB4.02.031-01



## **BioCheck with hand wheel**

#### with BioControl-connection DN 50



#### PB4.02.041-01

| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Н    | 70404.2110.01.0701.51 | 418 € |
|      |                       |       |

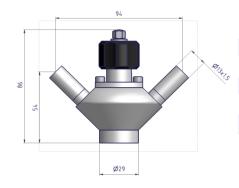




### **BioCheck with hand wheel**

## for piping



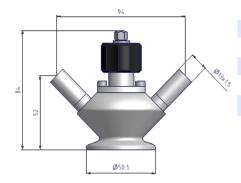


| Туре | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Н    | 70204.2110.01.0001.51 | 330 € |
|      |                       |       |

## **BioCheck with hand wheel**

### with Tri-Clamp-connection DIN 32676

#### PB4.02.021-01



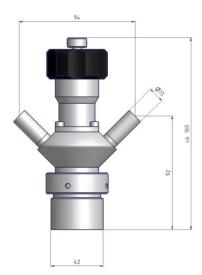
| Type | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Н    | 70304.2110.01.0001.51 | 365 € |
|      |                       |       |
|      |                       |       |





#### **BioCheck with hand wheel**

### for Ingold nozzle

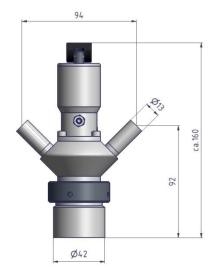


**PB6.02.001-01** for Ingold nozzle of 40 mm length

| Type | reference number      | price |
|------|-----------------------|-------|
|      | without Ingold nozzle |       |
| Н    | 70704.2110.01.0501.51 | 609€  |
|      | with Ingold nozzle    |       |
| Н    | 70704.2115.01.0501.51 | 696 € |

### **BioCheck with lever**

pneumatic - air to open - spring to close - for Ingold nozzle



**PB7.02.091-01** for Ingold nozzle of 40 mm length

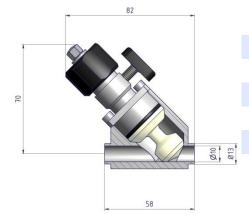
| Type | reference number       | price |
|------|------------------------|-------|
|      | without Ingold nozzlen |       |
| S    | 70701.2110.01.0501.51  | 584 € |
| 0    | 70702.2110.01.0501.51  | 584 € |
| Р    | 70703.2110.01.0501.51  | 584 € |
|      | witg Ingold nozzle     |       |
| S    | 70701.2115.01.0501.51  | 671 € |
| 0    | 70702.2115.01.0501.51  | 671€  |
| Р    | 70703.2115.01.0501.51  | 671 € |
|      |                        |       |





### **BioCheck inclined seat valve S44**

manual – with hand wheel

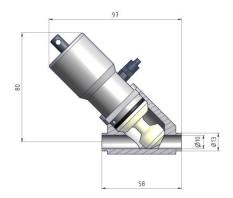


| Туре | reference number      | price |  |
|------|-----------------------|-------|--|
|      |                       |       |  |
| Н    | 70904.2110.01.0001.32 | 558 € |  |
|      |                       |       |  |

stainless steel in contact with product: 316L

#### **BioCheck inclined seat valve S41**

pneumatic - air to open - spring to close



| Туре | reference number      | price |
|------|-----------------------|-------|
|      |                       |       |
| Р    | 70901.2110.01.0001.32 | 658 € |
|      |                       |       |

stainless steel in contact with product: 316L



## RIEGER

## Sampling into bottle

### manually operated



| reference number | price  |
|------------------|--------|
|                  |        |
| PB5.02.001-01    | 1994 € |

#### sterile sampling with bottle

for all usual laboratoy bottles connection threading GL45 ISO for quantities up to 500 ml no air contact absolute aseptic system with handle for hot samples

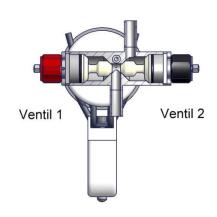
#### Sampling into the bottle

- close valve 2
- open valve 1
- = sampling flows into the bottle

#### Sampling into piping or cleaning

- close valve 1
- open valve 2
- = product flows into other piping









Based on the requirements of our customers for easy sampling without problems, we developed the **Sampling valve 2000**. Here the NEUMO-BioConnect-connection proved to be particularly suitable. It makes possible the sampling without contamination and thus meets customers' expectations regarding rational and hygienically faultness application of a valve. The sampling valve 2000 is an additional solution for your sampling.

#### Your advantages

**Design** valve body made from solid bar

dead space free

Absolute hermetically sealed against

product safety environment

thoroughly cleanable

Serviceable change of seals without special

maintenance tools

less standing times

**Efficiency** long life oft he PTFE-bellows

low spare part costs

**Applications** pharmaceutical and biochemical

industry, cosmetic industry, dairies and food industry, breweries, wine and beverage

industry

#### **Technical Data**

Material product contact 1.4404/AISI316L

non product

contact 1.4301/AISI304 PTFE-bellows PTFE-TFM 1705

**Temperatures** operating 120 °C

maximum

Seals

temperature

sterilisation 135 °C\* temperature short-time

(ca. 20 min)

Operating pressure closing

closing max. 6 bar pressure min. 6 bar control air max.10bar

pressure

**Surfaces** product contact Ra  $\leq$  0,8 µm

optional e-polished

non product

contact Ra <=1,6 µm

Connection NEUMO-BioConnect-connection



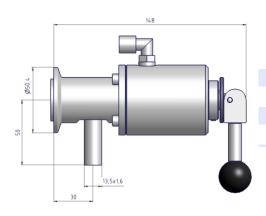
<sup>\*</sup>dependent upon operating conditions





## Sampling valve 2000

 $pneumatic-air\ to\ open\ \text{-}\ spring\ to\ close-\textbf{with}\ \textbf{BioConnect-connection}$ 



#### PN7

| reference number | price |
|------------------|-------|
|                  |       |
| PN7-01-3         | 413 € |
| with 1 outlet    |       |
|                  |       |